

Work Order ID 71407

Friday, July 08, 2011 7:28:33 AM



Page 1

Item ID: D4037-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Aft Crossbeam

Start Date: 7/8/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/8/2011 Req'd Qty: 1.00



Customer:

Reference: *REWORK*

Approvals: Process Plan: *[Signature]*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4037

D

150

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00



Powdercoat

Powder Coating

Memo

PULL FROM RA111247

1 X D4037-1 B69831

TOUCH UP OR RE-POWDER COAT A/R
WHITE B

69831

0.00

*Start Time: 8:15
Temp: 320 OF
Finish Time: 8:45
11/07/08*

160

QC3- Inspect Part Finish

0.00



QC

Quality Control

Memo

0.00

11-78

170

Identify as per dwg & Stock Location: *196*

0.00



Packaging

Packaging

Memo

RE-IDENTIFY USING NEW B/N

0.00

11/1/85

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Page 2

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Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

180

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

11/7/11

MF
11-07-08

RA 111247 D130-701-043

B69829

Received at Dart Aerospace June 30, 2011
Inspected July 4th, 2011

Instructions for returning Basket back into stock

- Basket needs no touchups
- Paper work is opened
- Needs new paper work
- Kit **WAS** assembled
 - Parts needs touchups
 - **D4037-1 needs to be re-powder coated**
 - **D4037-3 needs to be re-powder coated**
 - Kit needs replacement parts
 - **D4040-1**
 - **AN4-12A**
 - **AN5-10A**
 - **MS20002C5**
 - **MS21042L5**
 - **MS21250-05032**
 - **MS21250-05038**
 - **NAS1149D0463J**
 - **NAS1149D0563J**
- All other hardware needs to be repackaged under original BATCH#'s
- To be put BACK into stock Needs NEW BATCH #

*new rework order
when put back
into stock*

69822 69831

*71407
71408
71408*